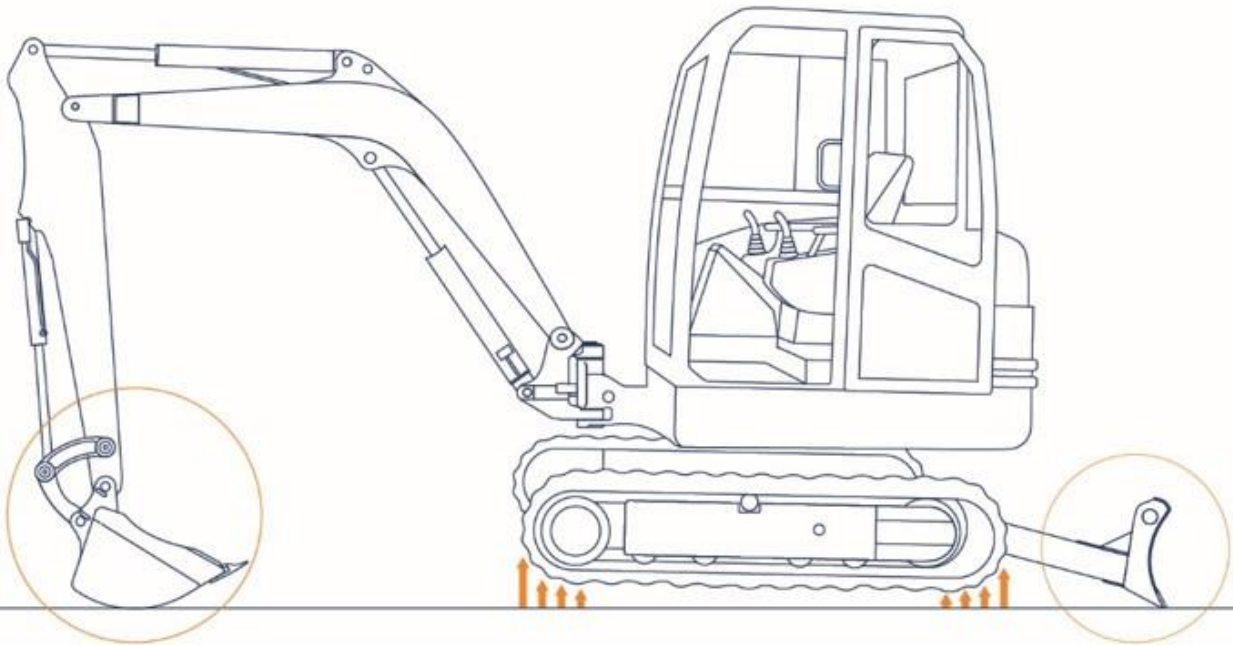


Rubber tracks

Assembly instruction



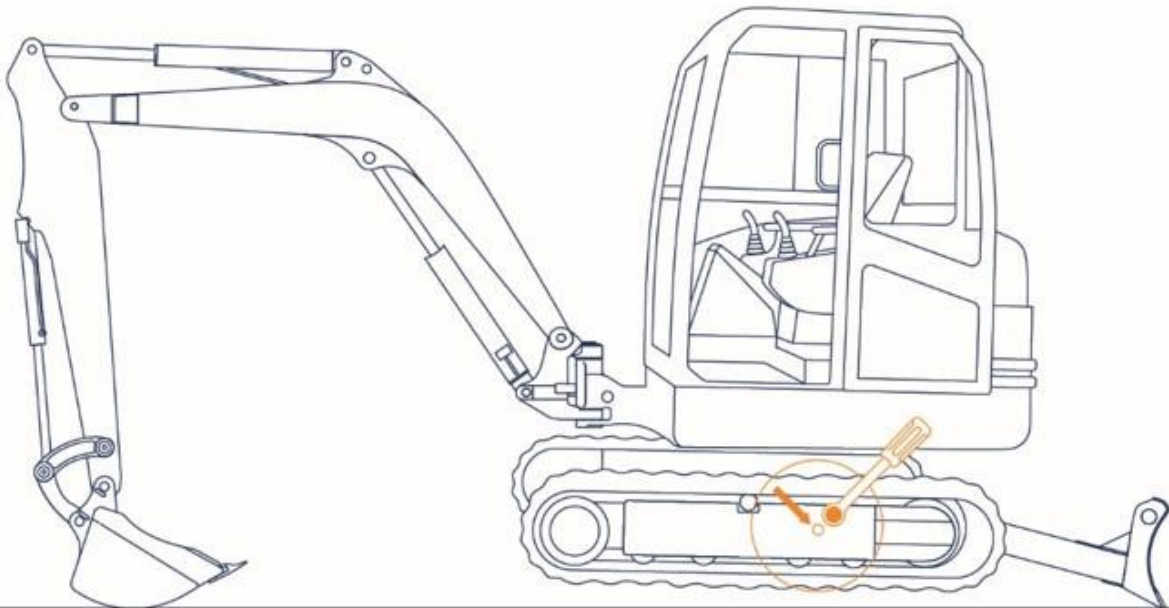
Rubber track assembly



Firstly jack up your machine. Use boom and shield to lift the excavator until it loses ground contact.



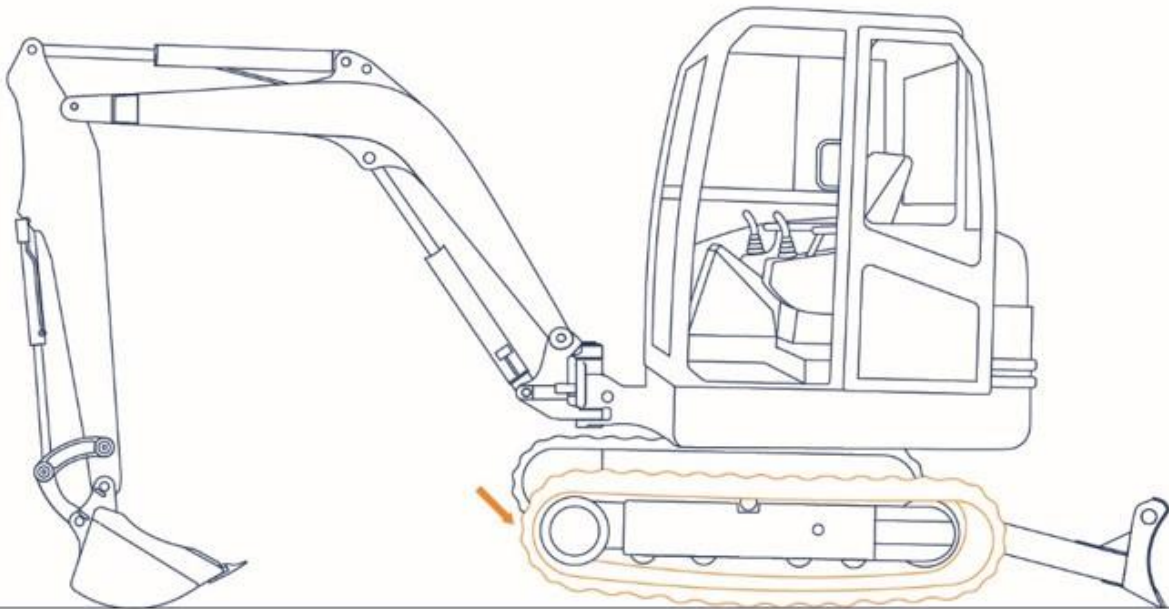
Rubber track assembly



You will find a grease nipple at the side of the frame which is often covered by a cap.
To remove the track's tension you have to untighten the nipple until grease leaks.



Rubber track assembly

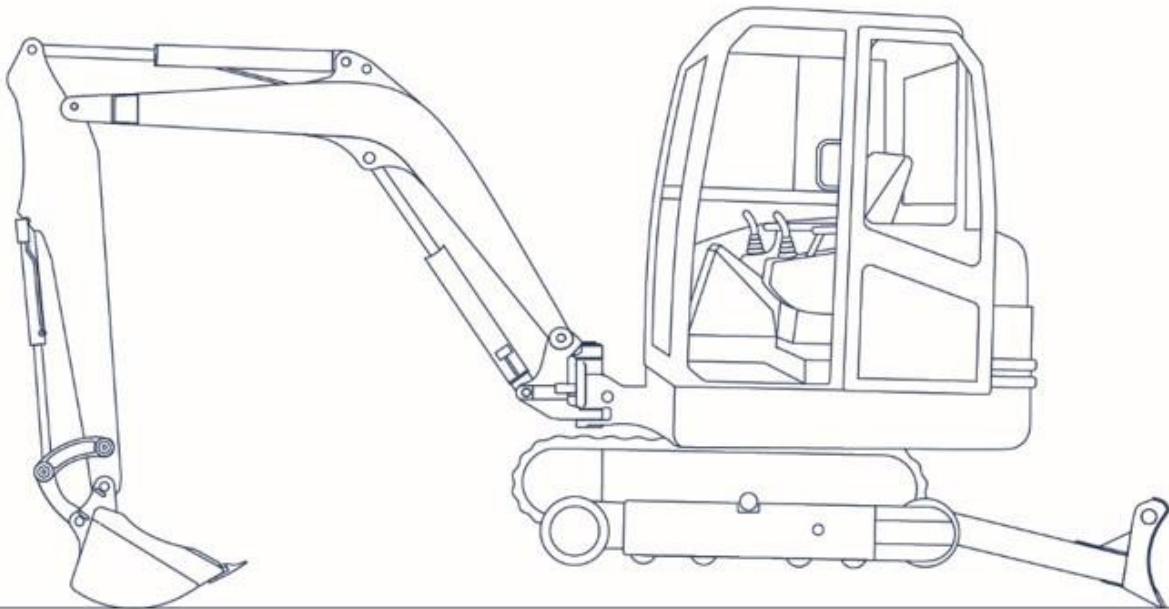


Afterwards the track sags ...

► **TIP!** If the tension device does not pull in correctly, push a piece of wood between rubber track and sprocket and start moving the track.



Rubber track assembly

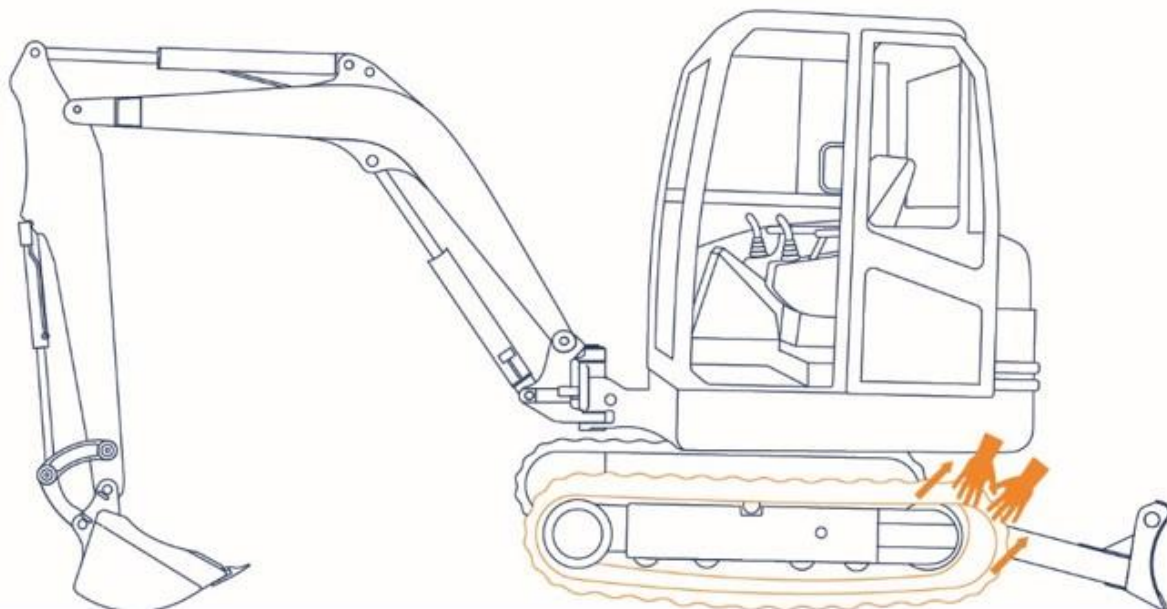


... and can be removed from the undercarriage. Please start at the idler and end at the sprocket.



Rubber track assembly

1 2 3 4 5 6



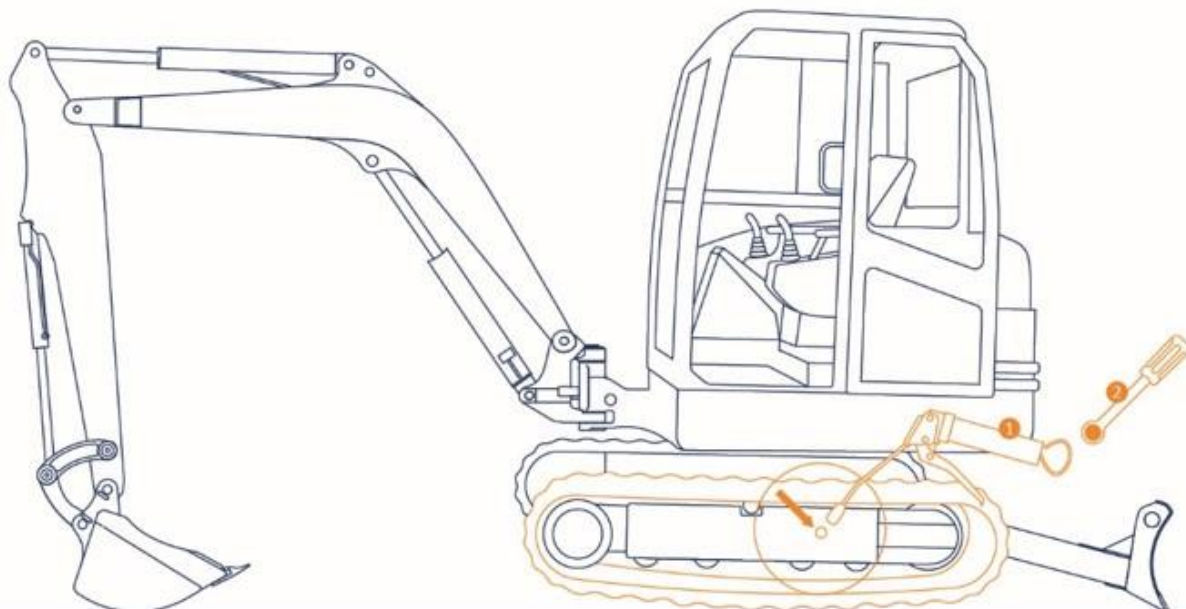
Now you can mount the new track. Mount the track from the sprocket in the direction of the idler.

► **TIP!** Add a board of duroplastics underneath the rubber track to move the track easily towards the frame.



Rubber track assembly

1 2 3 4 5 6



At last tighten the track. Therefore, fill the tension cylinder using a grease piston.

► **ATTENTION!** Before re-filling lock the grease nipple.

► **IMPORTANT!** Check track sag. Please dispose your old grease and rubber track properly.

LIS takes back worn out rubber tracks for a small fee.